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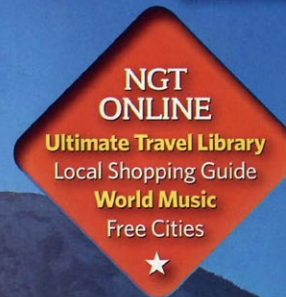
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129 HOTELS WE LOVE

Our 2nd Annual Stay List

AUTHENTIC, SUSTAINABLE, MEMORABLE ★ PAGE 85

- AUSTRIA'S SECRETS OF THE LAKES
- ECUADOR: AVENUE OF THE VOLCANOES
- PENANG: MALAYSIAN MAGIC



THE IRON HORSE HOTEL Milwaukee, Wisc.

A converted warehouse in historic tannery district. Loft-style look with exposed brick walls, post-and-beam construction. Old boiler room being turned into a hot tub; gears of old elevator displayed as industrial art. Nearby: the new Harley-Davidson museum. 102 suites; from \$129; www.theironhorsehotel.com